## TECH BRIEF

## MAXIframe<sup>®</sup> 202 BRACKET



The Rondo MAXIframe<sup>®</sup> 202 Sill/Header Bracket has been modified to ensure there is no overhang of the section that could interfere with the linings, whilst still maintaining security of the MAXIjamb<sup>®</sup> Sill/Header section during installation. >>



## MAXIframe<sup>®</sup> 202 BRACKET

The new 202 bracket design means one fixing flange is visible and the other invisible.

Once the bracket is installed against the web of the MAXIjamb<sup>®</sup> using 4/#10 wafer head tek screws, the MAXIjamb<sup>®</sup> section has to be 'rolled' into place as illustrated (*figures 1–3*).

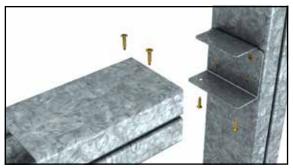


FIGURE 1



FIGURE 2

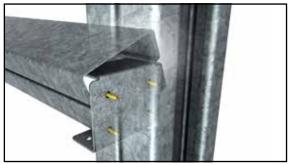


FIGURE 3

The exposed flange has two pre-drilled holes for fixing to the MAXIJamb<sup>®</sup>, whilst the flange that is now inside the MAXIJamb<sup>®</sup> should be secured by fixing the screws through the top, 25mm in from the inside Jamb face and 25mm from the outer edge of the section (*figure 4*).

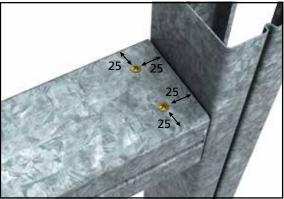


FIGURE 4

This new bracket is fixed to the MAXIjamb<sup>®</sup> with the shorter internal flange facing the opening.

For example: when securing the sill member the short flange faces up and when securing the header, it faces down. (For your convenience, the Rondo 202 Sill/Header Bracket is stamped accordingly on its inner face.)

Once finally secured into place, the outer face of the 202 Sill/Header Bracket will align neatly with the face of the MAXIJamb<sup>®</sup> section, both internally and externally.





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